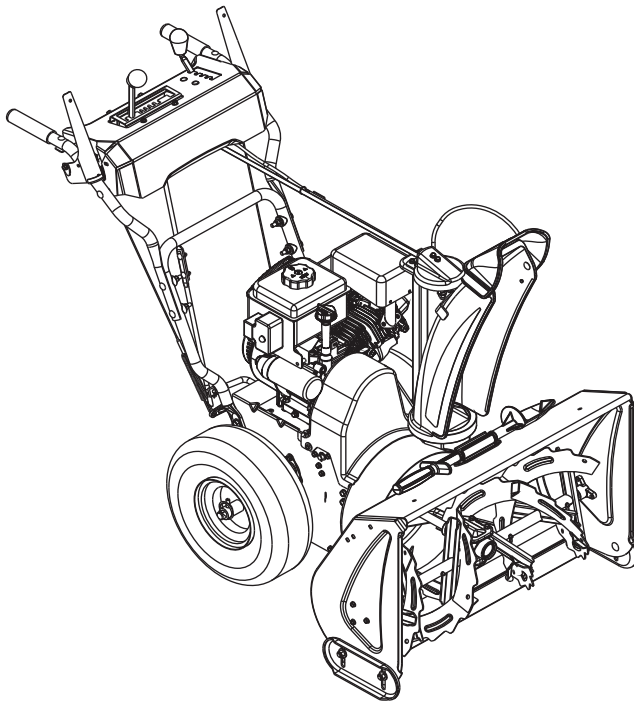




Parts Manual



Models

- 920402 – Sno-Tek 24
(SN 123000+)
- 920403 – Sno-Tek 28
(SN 123000+)
- 920313 – Sno-Tek 24
(SN 123000+)
- 920314 – Sno-Tek 28
(SN 123000+)
- 920315 – Sno-Tek 22
(SN 123000+)
- 920320 – Sno-Tek 20
(SN 000101+)
- 920324 – Sno-Tek 22
(SN 000101+)



The use of any gasoline exceeding 10% ethanol (E10) or 10% MTBE will void the product warranty.
L'utilisation d'une essence contenant plus de 10% d'éthanol (E10) ou de 10% de MTBE annulent la garantie.
El uso de cualquier otro tipo de gasolina con un porcentaje superior al 10% de etanol (E10) o al 10% de MTBE invalidará la garantía del producto.

THE MANUAL

Before you operate your unit, carefully and completely read manuals supplied with the unit. The contents will provide you with an understanding of safety instructions and controls during normal operation and maintenance.

For your safety and the safety of others always read, understand, and follow all DANGER, WARNING, and CAUTION messages found in manuals and on safety decals.

Hardware descriptions are given in decimals.

Decimals to Fractions			
.063	1/16	.563	9/16
.125	1/8	.625	5/8
.188	3/16	.688	11/16
.250	1/4	.750	3/4
.313	5/16	.813	13/16
.375	3/8	.875	7/8
.438	7/16	.938	15/16
.500	1/2	1.00	1

SERVICE AND REPLACEMENT PARTS

When ordering replacement parts or making service inquiries, know the Model and Serial numbers of your unit and engine.

Numbers are located on the product registration card in the unit literature package. They are printed on a serial number label, located on the frame of your unit.

- Record Unit Model and Serial numbers here:

- Record Engine Model and Serial numbers here:

UNAUTHORIZED REPLACEMENT PARTS

Use only Sno-Tek replacement parts. The replacement of any part on this vehicle with anything other than a Sno-Tek authorized replacement part may adversely affect the performance, durability, or safety of this unit and may void the warranty. Ariens disclaims liability for any claims or damages, whether warranty, property damage, personal injury or death arising out of the use of unauthorized replacement parts.

PRODUCT REGISTRATION

The Sno-Tek dealer must register the product at the time of purchase. Registering the product will help the company process warranty claims or contact you with the latest service information. All claims meeting requirements during the limited warranty period will be honored, whether or not the product registration card is returned. Keep a proof of purchase if you do not register your unit.

Customer Note: If Dealer does not register your product, please fill out, sign and return the product registration card to Ariens or go to www.ariens.com.

YOUR SATISFACTION IS IMPORTANT

Questions? Please follow these helpful steps:

1. Refer to the manuals supplied with your unit.
They will guide you through safe and proper operation and maintenance.
They contain specifications on your unit.
If your questions are not answered in these manuals, go to step number two.
2. Contact Your Dealer.
Our dealers will be happy to supply any service or advice required to keep your unit operating at peak efficiency.
A factory trained staff is available to support your equipment needs. They stock genuine Ariens parts and lubricants manufactured with the same precision and skill as the original.
If your questions are not resolved by the support staff, ask for the manager or owner.
When contacting your Dealer supply your model and serial numbers.

TO SPEED PARTS ORDERING:

1. Know the model and serial numbers of your unit.
2. Know the part number required.
3. Know the quantity required.
4. Know the part description.

MODELS

Domestic

Model 920402 (Sno-Tek 24)

24" Snow Thrower, 120V Electric Start
Serial No. 123000 and up

Model 920403 (Sno-Tek 28)

28" Snow Thrower, 120V Electric Start
Serial No. 123000 and up

International

Model 920313 (Sno-Tek 24)

24" Snow Thrower, 240V Electric Start
Serial No. 123000 and up

Model 920314 (Sno-Tek 28)

28" Snow Thrower, 240V Electric Start
Serial No. 123000 and up

Model 920315 (Sno-Tek 22)

22" Snow Thrower, 240V Electric Start
Serial No. 123000 and up

Model 920320 (Sno-Tek 20)

20" Snow Thrower, Recoil Start
Serial No. 000101 and up

Model 920324 (Sno-Tek 22)

22" Snow Thrower, 240V Electric Start
Serial No. 000101 and up

TABLE OF CONTENTS

DECALS

Decals 4

ENGINE AND DRIVE

Engine and Belt Drive 6

Friction Drive 20

Gear Case and Impeller 22

FRAME AND HOUSING

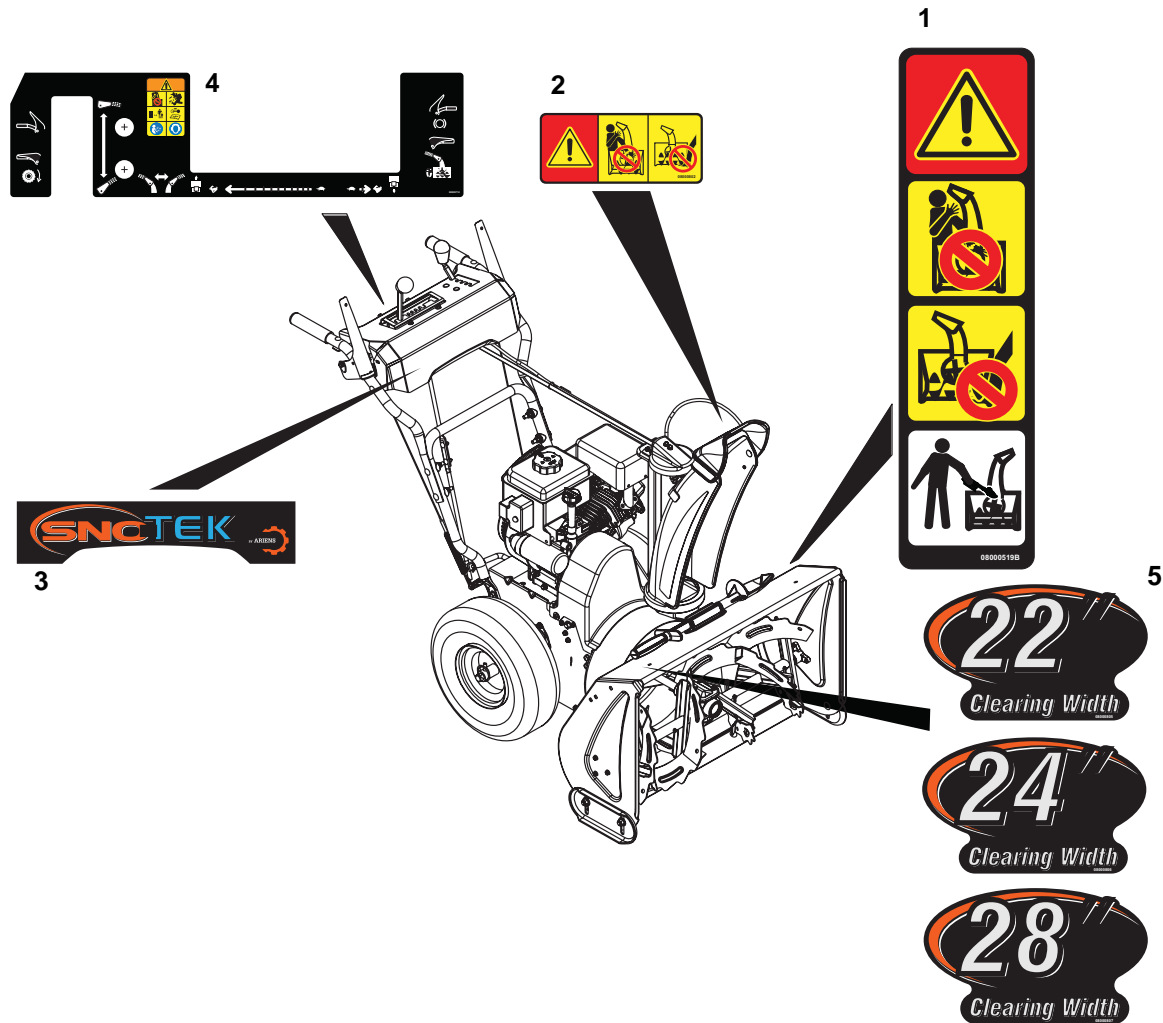
Handlebars and Controls 24

Auger and Chute 26

Discharge Chute Crank 28

DECALS

Model 920402, 403, 313, 314, 315, 320, 324

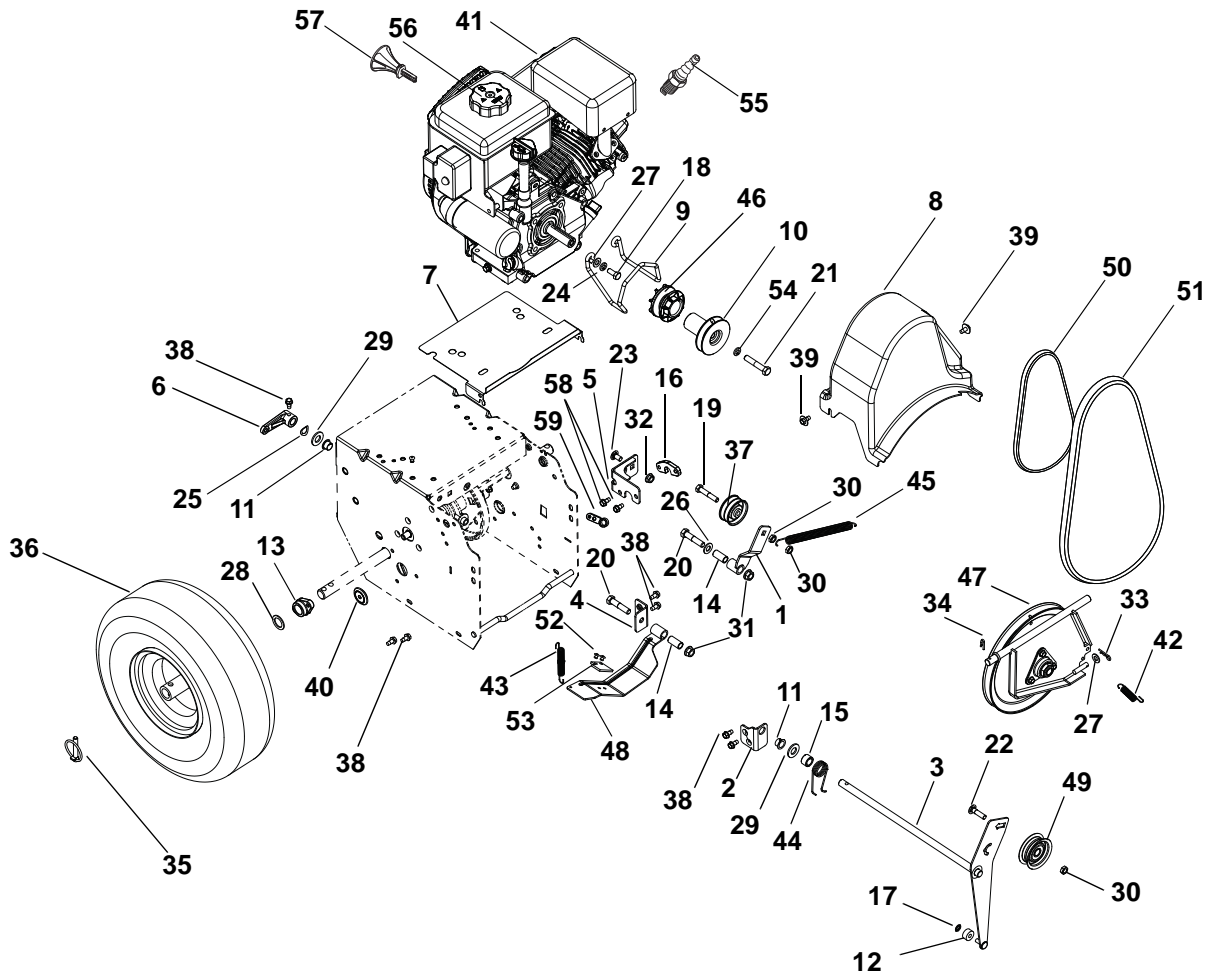


Item	Part No.	Qty.	Description
1	08000519	1	Decal, Danger, Rotating Parts
2	08000802	1	Decal, Danger
3	08000803	1	Decal, Dash
4	08000712	1	Decal, Control (920402, 403, 314)
	08000711	1	Decal, Control (920313, 315, 320, 324)
5	08000806	1	Decal, Housing, 24 (920402, 313)
	08000807	1	Decal, Housing, 28 (920403, 314)
	08000805	1	Decal, Housing, 22 (920315, 324)
	08000804	1	Decal, Housing, 20 (920320)

NOTES

ENGINE AND BELT DRIVE

Model All



Item	Part No.	Qty.	Description
1	00493667	1	Arm, Traction Idler
2	00495051	1	Bracket, Mount, Idler Arm
3	00495167	1	Idler Arm
4	00495251	1	Bracket, Brake Mount
5	00657051	1	Frame Bracket
6	01987100	1	Arm, Clutch
7	03880851	1	Baffle
8	03881000	1	Cover, Belt
9	03881600	1	Finger, Belt (920402, 403, 313, 314, 324)
	03731800	1	Finger, Belt (920315, 320)
10	04498800	1	Sheave, Auger (920402, 403, 313, 314, 324)
	04502900	1	Sheave, Auger (920315, 320)
11	05500026	2	Bushing, Polyliner
12	05500037	1	Bushing, Sleeve
13	05500101	2	Bushing, Axle
14	05500106	2	Bushing, Sleeve
15	05500107	1	Bushing, Sleeve
16	05500113	1	Spacer
17	05717600	1	Retaining Ring, External .250 x .010

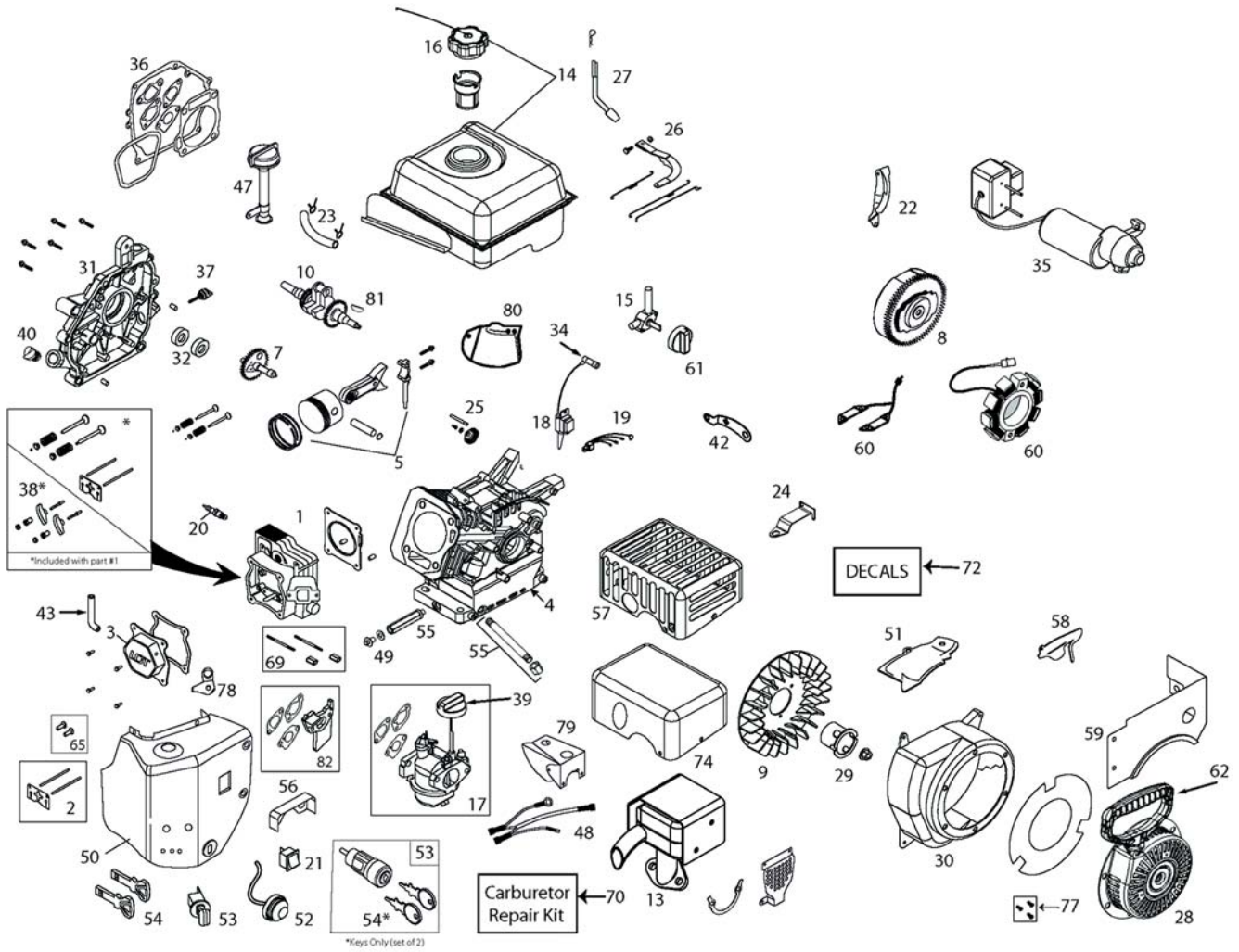
ENGINE AND BELT DRIVE

Model All

Item	Part No.	Qty.	Description
18	05947300	2	Bolt, Hex .31-24 x .75
19	05957400	1	Bolt, Hex .31-18 x 1.75
20	05958500	2	Bolt, Hex .38-16 x 1.75
21	05958600	1	Bolt, Hex .38-24 x 2.0
22	06200124	1	Bolt, Round Head Square Short Neck .31-18 x 1.13
23	06212200	1	Bolt, Round Head Square Short Neck .31-18 x .62
24	06307400	2	Washer, Lock .312 x .097
25	06400005	1	Washer, Wave
26	06436200	1	Washer, Flat Steel .406 x .812 x .065
27	06437200	3	Washer, Flat Steel .344 x .688 x .065
28	06441400	2	Washer, Flat Steel .754 x 1.125 x .062 (920402, 313, 315, 320, 324)
	05500917	2	Bushing, Sleeve (920403, 314)
29	06441900	2	Washer, Flat Steel .531 x 1.06 x .095
30	06500011	3	Nut, Locking Center Jam .31-18
31	06542000	2	Nut, Locking Top Flange .38-16
32	06543100	1	Nut, Locking Top Flange .31-18
33	06713500	1	Pin, Hair, Internal .08 x .18 x 1.18
34	06944800	1	Clip, Spring
35	07053700	2	Pin, Lock
36	07100812	2	Tire/Wheel, 15 x 5.00-6 K398A (920403, 314)
	07100815	1	Tire, 15 x 5.00-6 K398A (920403, 314)
	07100811	2	Tire/Wheel, 13 x 4.10-6 K398A (920402, 313, 315, 320, 324)
	07100814	1	Tire, 13 x 4.10-6 K398A (920402, 313, 315, 320, 324)
37	52007100	1	Idler Kit
38	07400034	9	Screw, Tapping Hex Washer Head Thread Rolling .25-20 x .50
39	07400108	2	Screw, Tapping Captive .25-20 x .50
40	07500102	2	Plug, Hole
41	08200817	1	Engine, LCT Stormforce 208 120V (920402, 403)
	08200424	1	Engine, LCT Stormforce 208 240V (920313, 314, 324)
	08200802	1	Engine, LCT Stormforce 136 240V (920315)
	08200739	1	Engine, LCT Stormforce 136 Recoil (920320)
42	08300036	1	Spring
43	08300104	1	Spring
44	08300326	1	Spring
45	08300528	1	Spring
46	04414000	1	Sheave, Traction
47	52105000	1	Plate, Swing Assembly
48	52000500	1	Arm, Brake w/Pad (Includes Items 52 and 53)
49	52007000	1	Idler Kit
50	07200603	1	V-Belt, Drive
51	07200513	1	V-Belt, Auger (920402, 403, 313, 314, 324)
	07238500	1	V-Belt, Auger (920315, 320)
52	06800028	2	Rivet, Pop .187 (Included with Item 48)
53	00180500	1	Brake Pad (Included with Item 48)
54	06308800	1	Washer, Lock .38 x .094
55	21547400	1	Spark Plug
56	07500112	1	Fuel Cap
57	07500111	1	Key, Push/Pull – LCT
58	07400111	3	Screw, Tapping Hex Washer Head Thread Rolling .25-20 x .75
59	03374500	2	Bushing, Swing Gate

ENGINE - 08200817

Model 920402, 403



ENGINE - 08200817

Model 920402, 403

Item	Part No.	Qty.	Description
1	20001218	1	Cylinder Head Assembly - 208cc (incl. Gasket)
2	20001219	1	Push Rod & Plate Kit (208cc)(incl. valve cover gskt)
3	20001250	1	Valve Cover (208cc) (incl. Gasket)
4	20001003	1	Cylinder - 208cc Gen II Snow
5	20001222	1	Piston & Rod Assembly (208cc)
6	20001223	1	Connecting Rod Assembly (208cc)
7	20001224	1	Camshaft - MCR (208cc) (incl. cover gasket)
8	20001035	1	Flywheel - Electric Start (2-charging magnets) (208cc)
9	20001248	1	Cooling Fan - Flywheel (Plastic - 208cc)
10	20001072	1	Crankshaft (#18 Keyed 208cc Snow)
11			
12			
13	20001016	1	Muffler Assembly-Gen II Snow
14	20001025	1	Fuel Tank (208cc-Snow) (2.7L Black w/Plastic Cap - GEN II)
15	20001162	1	Fuel Tank On/Off Valve - GEN II Snow
16	07500112	1	Fuel Tank Cap - Black Click Style (Vented)
17	20001027	1	Carburetor (L10-1) (GEN II Snow 208cc- w/gskts & spacer)
18	20001042	1	Ignition Coil (CDI) (208cc)(Standard)
19			
20	20001246	1	Spark Plug
21	20001033	1	On/Off Switch - Rocker
22	20001226		Shield - Flywheel (Electric 208cc)
23	20001252	1	Fuel Hose Kit (1/4" ID x 318mm - SS Snow)
24	20001011	1	Speed Control Bracket (Fixed)
25	20001236	1	Governor Gear Assembly (136/208cc)
26	20001237	1	Governor Arm & Link Kit (208cc Snow - 3600 Fixed RPM)
27	20001238	1	Governor Arm Paddle
28	20001054	1	Recoil Starter (Round Style-Black) 136/208cc GEN II Snow
29	20001056	1	Starter Cup (use with Round Style Starter) (208cc Snow)
30	20001065	1	Blower Housing - Black Electric Start w/integrated baffle (SN >1265H0604537) (208cc Snow)
31	20001241	1	Crankcase Cover Assy (Press-In Type HOFT)(incl. gasket) (SN >1265H0519257)
32	20001247	1	Oil Seal Kit (2 Pcs for 3/4-inch crankshaft)
33			
34	20001158	1	Spark Plug Boot - with metal shield (Snow)
35	20001030	1	120V Electric Starter (208/254cc Gen II) (mounting bolts on side of block)
36	20001249	1	Engine Gasket Kit (208cc)
37	20001244	1	Small Black Oil Dipstick (Plastic)
38	20001221	1	Rocker Arm Kit (208cc)(incl. gasket)
39	20001145	1	Choke Control Knob (GEN II Red)
40	20001243	1	Non-Removable Plastic Plug (136/208/254cc)
41			
42			
43	20001251	1	Breather Tube (136/208/254cc)
44			
45			
46			

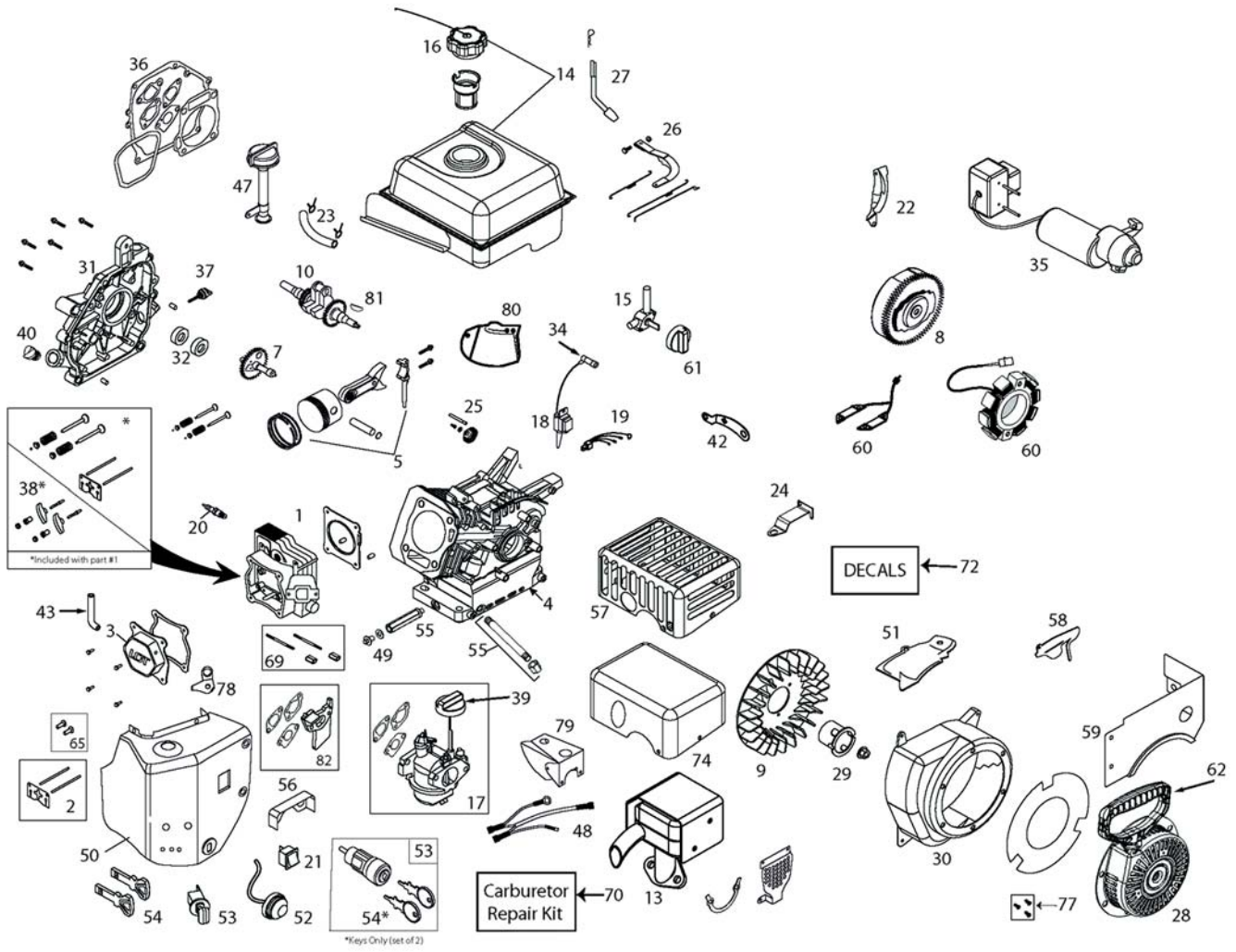
ENGINE - 08200817

Model 920402, 403

Item	Part No.	Qty.	Description
47	20001071	1	High Oil-Fill Tube/Dipstick (Press-In Type) (SN >1265H0519257)
48	20001013	1	Wire Harness (208cc Snow)
49	20001255	1	Oil Drain Plug w/washer (136/208/254cc)
50	20001006	1	Heater Box Kit (GEN II 208cc Snow)
51			
52	20001023	1	Primer Bulb With Hose-Snow
53	20001031	1	Key Switch - Safety (Push/Pull) Snow (incl. keys)
54	07500111	1	Key Set - Red (2) (Snow)
55	20001068	1	Oil Drain Tube-Snow (136/208cc)
56	20001068	1	Oil Drain Tube-Snow (136/208cc)
57			
58	20001051	1	Shield - Governor Linkage - 208cc Snow
59	20001007	1	Fuel Tank Skirt (208cc Snow)
60			
61	20001148	1	Fuel Control Knob (GEN II Snow - Red)
62			
63			
64			
65	20001220	1	Tappet Kit (208/254cc)(Set of 2)
66			
67			
68			
69	20001024	1	Carburetor Studs & Coupling Kit-Snow
70	20001184	1	Carburetor Repair Kit (136/208/254cc)
71			
72	20001001	1	Stormforce Label Kit-208cc Snow
73			
74	20001019	1	Muffler Heat Shield Cover (136/208/254)
75			
76			
77	20001186	1	Recoil Bolt Kit (incl. (3) mtg bolts)
78	20001079	1	Breather Tube Bracket
79	20001081	1	Carburetor Cover (136/208/254cc Snow)
80			
81	20001333	1	Woodruff Flywheel Keys (5-pack) (5x6x18mm)
82	20001330	1	Carburetor Spacer (208/254cc)

ENGINE - 08200424

Model 920313, 314, 324



ENGINE - 08200424

Model 920313, 314, 324

Item	Part No.	Qty.	Description
1	20001218	1	Cylinder Head Assembly - 208cc (incl. Gasket)
2	20001219	1	Push Rod & Plate Kit (208cc)(incl. valve cover gskt)
3	20001250	1	Valve Cover (208cc) (incl. Gasket)
4	20001003	1	Cylinder - 208cc Gen II Snow
5	20001222	1	Piston & Rod Assembly (208cc)
6	20001223	1	Connecting Rod Assembly (208cc)
7	20001224	1	Camshaft - MCR (208cc) (incl. cover gasket)
8	20001035	1	Flywheel - Electric Start (2-charging magnets) (208cc)
9	20001248	1	Cooling Fan - Flywheel (Plastic - 208cc)
10	20001072	1	Crankshaft (#18 Keyed 208cc Snow)
11			
12			
13	20001016	1	Muffler Assembly-Gen II Snow
14	20001025	1	Fuel Tank (208cc-Snow) (2.7L Black w/Plastic Cap - GEN II)
15	20001162	1	Fuel Tank On/Off Valve - GEN II Snow
16	07500112	1	Fuel Tank Cap - Black Click Style (Vented)
17	20001027	1	Carburetor (L10-1) (GEN II Snow 208cc- w/gskts & spacer)
18	20001067	1	Ignition Coil Kit (incl. ref. 19) (2-piece ignition)
19	20001034	1	CDI Module - Black Box (used on 2-pc ignition system)
20	20001246	1	Spark Plug
21	20001033	1	On/Off Switch - Rocker
22	20001059	1	Shield - Flywheel - Electric Start - Snow
23	20001252	1	Fuel Hose Kit (1/4" ID x 318mm - SS Snow)
24	20001011	1	Speed Control Bracket (Fixed)
25	20001236	1	Governor Gear Assembly (136/208cc)
26	20001237	1	Governor Arm & Link Kit (208cc Snow - 3600 Fixed RPM)7200012381Governor Arm Paddle
27			
28	20001054	1	Recoil Starter (Round Style-Black) 136/208cc GEN II Snow
29	20001056	1	Starter Cup (use with Round Style Starter) (208cc Snow)
30	20001057	1	Blower Housing - Black Electric Start w/weldnut (208cc) (SN >1165H0313865)
31	20001240	1	Crankcase Cover Assy-HOFT (Threaded) (incl. gasket) (SN <1265H0519257)
32	20001247	1	Oil Seal Kit (2 Pcs for 3/4-inch crankshaft)
33			
34	20001158	1	Spark Plug Boot - with metal shield (Snow)
35	20001037	1	230V Electric Starter (208cc Gen II)
36	20001249	1	Engine Gasket Kit (208cc)
37	20001244	1	Small Black Oil Dipstick (Plastic)
38	20001221	1	Rocker Arm Kit (208cc)(incl. gasket)
39	20001145	1	Choke Control Knob (GEN II Red)
40	20001243	1	Non-Removable Plastic Plug (136/208/254cc)
41	20001254	1	Poly Pre-Filter (use with "P" Air Cleaner) (136/208cc)
42	20001032	1	CDI Box Mtg Bracket-Snow
43	20001251	1	Breather Tube (136/208/254cc)
44	20001242	1	High Oil-Fill Tube/Dipstick (Threaded) (SN <1265H0519257)
45			
46			
47			

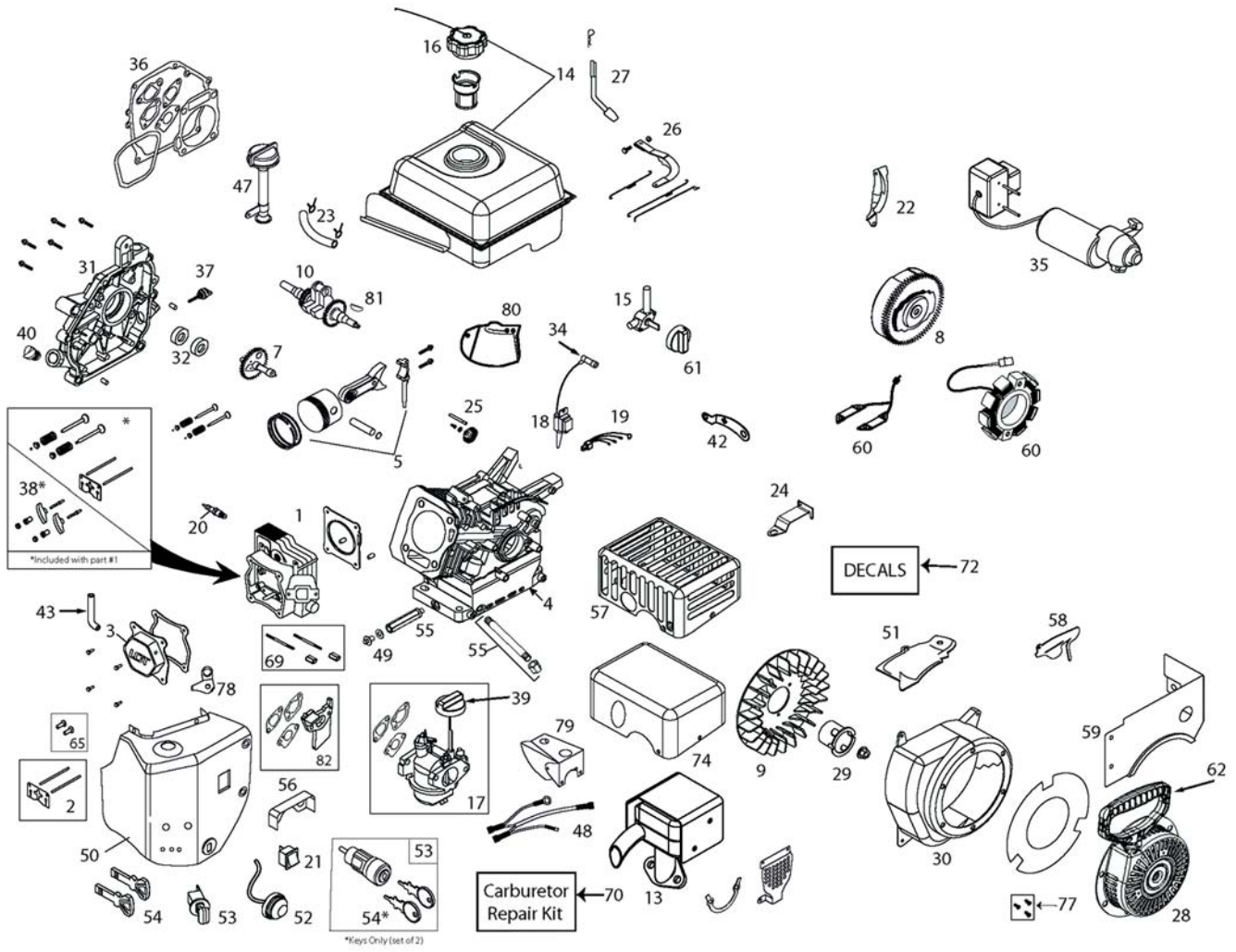
ENGINE - 08200424

Model 920313, 314, 324

Item	Part No.	Qty.	Description
48	20001013	1	Wire Harness (208cc Snow)
49	20001255	1	Oil Drain Plug w/washer (136/208/254cc)
50	20001006	1	Heater Box Kit (GEN II 208cc Snow)
51	20001062	1	Shield - Cylinder (208cc Snow)
52	20001023	1	Primer Bulb With Hose-Snow
53	20001031	1	Key Switch - Safety (Push/Pull) Snow (incl. keys)
54	07500111	1	Key Set - Red (2) (Snow)
55	20001068	1	Oil Drain Tube-Snow (136/208cc)
56	20001012	1	Carburetor Vapor Shield - 208cc Snow
57	20001017	1	CE Compliant Muffler Shield (208cc)
58	20001051	1	Shield - Governor Linkage - 208cc Snow
59	20001007	1	Fuel Tank Skirt (208cc Snow)
60	20001070	1	Charging Coil (6-watt AC)
61	20001148	1	Fuel Control Knob (GEN II Snow - Red)
62	20001058	1	Starter Grip-Snow
63			
64			
65	20001220	1	Tappet Kit (208/254cc)(Set of 2)
66			
67			
68			
69	20001024	1	Carburetor Studs & Coupling Kit-Snow
70	20001184	1	Carburetor Repair Kit (136/208/254cc)
71			
72	20001001	1	Stormforce Label Kit-208cc Snow
73			
74	20001019	1	Muffler Heat Shield Cover (136/208/254)
75			
76			
77	20001186	1	Recoil Bolt Kit (incl. (3) mtg bolts)
78	20001079	1	Breather Tube Bracket
79	20001081	1	Carburetor Cover (136/208/254cc Snow)
80	20001333	1	Woodruff Flywheel Keys (5-pack) (5x6x18mm)
81			
82	20001330	1	Carburetor Spacer (208/254cc)

ENGINE - 08200802

Model 920315



ENGINE - 08200802

Model 920315

Item	Part No.	Qty.	Description
1	20001187	1	Cylinder Head Assembly - 136cc (incl. Gasket)
2	20001188	1	Push Rod & Plate Kit (136cc)(incl. valve cover gskt)
3	20001217	1	Valve Cover (136cc)(incl. gasket)
4			
5	20001192	1	Piston & Rod Assembly (136cc)
6			
7	20001193	1	Camshaft - MCR (136cc) (incl. cover gasket)
8	20001088	1	Flywheel - Electric Start (no charging magnets) (136cc SS Snow)
9	20001214	1	Cooling Fan - Flywheel (Plastic - 136cc)
10			
11			
12			
13	20001083	1	Muffler Kit (incl. ref# 74 Shield)
14	20001077	1	Fuel Tank (136cc-Snow) (2.7L Black w/Plastic Cap - GEN II)
15	20001162	1	Fuel Tank On/Off Valve - GEN II Snow
16	07500112	1	Fuel Tank Cap - Black Click Style (Vented)
17	20001086	1	Carburetor (L13) (GEN II Snow 136cc- w/gskts & spacer)
18	20001042	1	Ignition Coil (CDI) (208cc)(Standard)
19			
20	20001246	1	Spark Plug
21	20001033	1	On/Off Switch - Rocker
22	20001093	1	Shield - Flywheel - Electric (136 Single Stage) Snow
23	20001252	1	Fuel Hose Kit (1/4" ID x 318mm - SS Snow)
24	20001080	1	Speed Control Bracket (Fixed)
25	20001236	1	Governor Gear Assembly (136/208cc)
26	20001207	1	Governor Arm & Link Kit (136cc Snow)
27	20001209	1	Governor Arm Paddle
28	20001054	1	Recoil Starter (Round Style-Black) 136/208cc GEN II Snow
29	20001091	1	Starter Cup (136cc Snow)
30	20001092	1	Blower Housing - Black Electric Start (136cc SS Snow)
31	20001087	1	Crankcase Cover Assy (136cc with threaded oil-fill tube)
32	20001213	1	Oil Seal Kit (136cc)
33			
34	20001158	1	Spark Plug Boot - with metal shield (Snow)
35	20001037	1	230V EU Electric Starter (208/254cc Gen II) (mounting bolts on side of block)
36	20001215	1	Engine Gasket Kit (136cc)
37	20001244	1	Small Black Oil Dipstick (Plastic)
38	20001190	1	Rocker Arm Kit (136cc)(incl. gasket)
39			
40	20001243	1	Non-Removable Plastic Plug (136/208/254cc)
41			
42			
43	20001251	1	Breather Tube (136/208/254cc)
44			
45			
46			

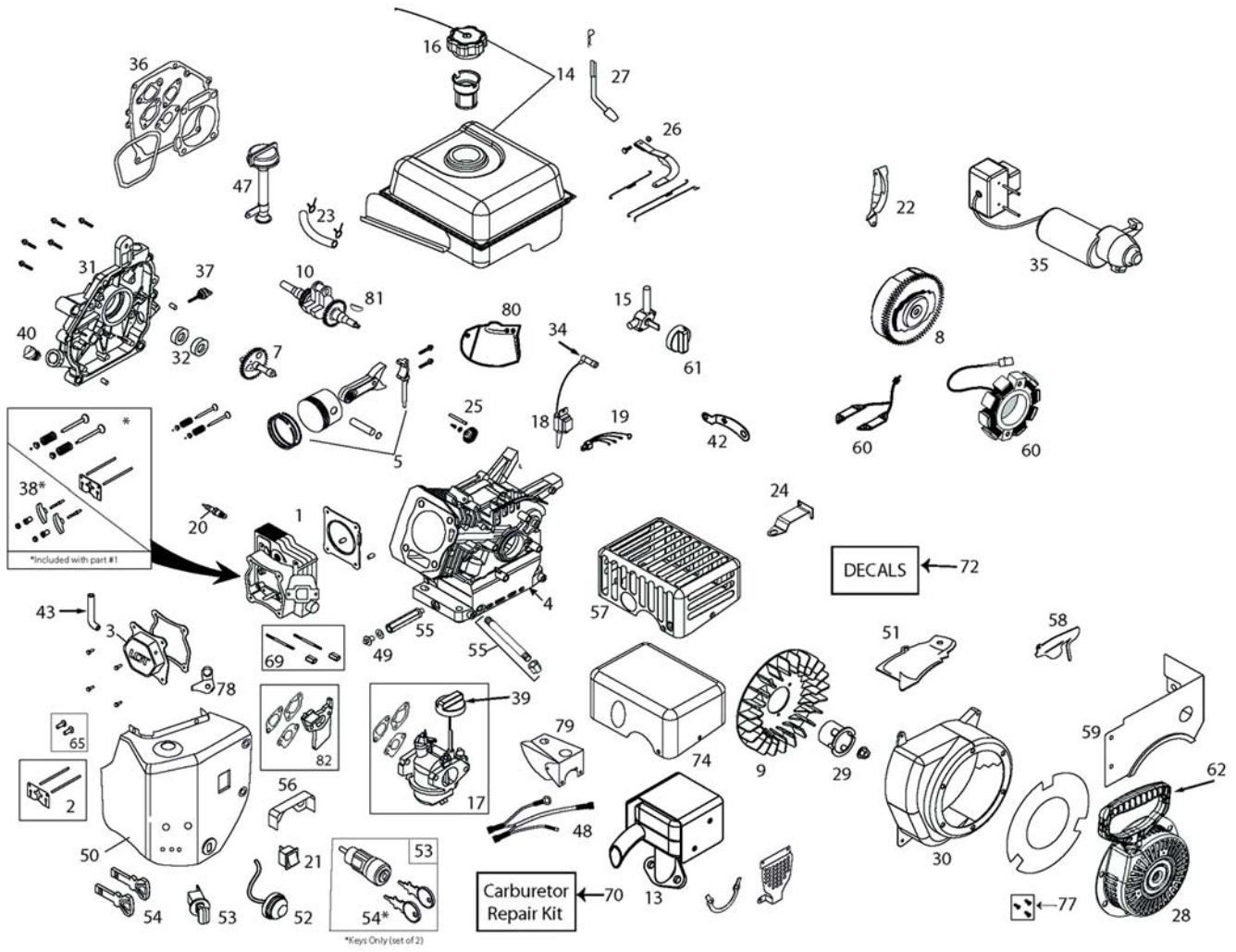
ENGINE - 08200802

Model 920315

Item	Part No.	Qty.	Description
47			
48	20001082	1	Wire Harness (136cc Snow)
49	20001255	1	Oil Drain Plug w/washer (136/208/254cc)
50	20001074	1	Heater Box Kit (136cc Snow)
51	20001095	1	Shield - CylInder (136cc Snow)
52	20001023	1	Primer Bulb With Hose-Snow
53	20001031	1	Key Switch - Safety (Push/Pull) Snow (incl. keys)
54	07500111	1	Key Set - Red (2) (Snow)
55	20001068	1	Oil Drain Tube-Snow (136/208cc)
56			
57			
58	20001089	1	Shield - Governor linkage-Snow
59	20001076	1	Fuel Tank Skirt (136cc Snow)
60			
61	20001148	1	Fuel Control Knob (GEN II Snow - Red)
62	20001058	1	Starter Grip-Snow
63			
64			
65	20001189	1	Tappet Kit (136cc)(Set of 2)
66			
67			
68			
69	20001024	1	Carburetor Studs & Couplng Kit-Snow
70	20001184	1	Carburetor Repair Kit (136/208/254cc)
71			
72			
73			
74	20001019	1	Muffler Heat Shield Cover (136/208/254)
75			
76			
77	20001186	1	Recoil Bolt Kit (incl. (3) mtg bolts)
78	20001079	1	Breather Tube Bracket
79	20001081	1	Carburetor Cover (136/208/254cc Snow)
80			
81	20001327	1	Woodruff Flywheel Key (5-pack) (4x6x18mm)
82	20001326	1	Carburetor Spacer (136cc)

ENGINE - 08200739

Model 920320



ENGINE - 08200739

Model 920320

Item	Part No.	Qty.	Description
1	20001187	1	Cylinder Head Assembly - 136cc (incl. Gasket)
2	20001188	1	Push Rod & Plate Kit (136cc)(incl. valve cover gskt)
3	20001217	1	Valve Cover (136cc)(incl. gasket)
4			
5	20001192	1	Piston & Rod Assembly (136cc)
6			
7	20001193	1	Camshaft - MCR (136cc) (incl. cover gasket)
8	20001088	1	Flywheel - Electric Start (no charging magnets) (136cc SS Snow)
9	20001214	1	Cooling Fan - Flywheel (Plastic - 136cc)
10	20001073	1	Crankshaft (#18 Keyed 136cc Snow)
11			
12			
13	20001083	1	Muffler Kit (incl. ref# 74 Shield)
14	20001077	1	Fuel Tank (136cc-Snow) (2.7L Black w/Plastic Cap - GEN II)
15	20001162	1	Fuel Tank On/Off Valve - GEN II Snow
16	07500112	1	Fuel Tank Cap - Black Click Style (Vented)
17	20001086	1	Carburetor (L13) (GEN II Snow 136cc- w/gskts & spacer)
18	20001042	1	Ignition Coil (CDI) (208cc)(Standard)
19			
20	20001246	1	Spark Plug
21	20001033	1	On/Off Switch - Rocker
22	20001093	1	Shield - Flywheel - Electric (136 Single Stage) Snow
23	20001252	1	Fuel Hose Kit (1/4" ID x 318mm - SS Snow)
24	20001080	1	Speed Control Bracket (Fixed)
25	20001236	1	Governor Gear Assembly (136/208cc)
26	20001207	1	Governor Arm & Link Kit (136cc Snow)
27	20001209	1	Governor Arm Paddle
28	20001054	1	Recoil Starter (Round Style-Black) 136/208cc GEN II Snow
29	20001091	1	Starter Cup (136cc Snow)
30	20001092	1	Blower Housing - Black Electric Start (136cc SS Snow)
31	20001087	1	Crankcase Cover Assy (136cc with threaded oil-fill tube)
32	20001213	1	Oil Seal Kit (136cc)
33			
34	20001158	1	Spark Plug Boot - with metal shield (Snow)
35	20001045	1	120V Electric Starter Conversion Kit (208cc Gen II)
36	20001215	1	Engine Gasket Kit (136cc)
37	20001244	1	Small Black Oil Dipstick (Plastic)
38	20001190	1	Rocker Arm Kit (136cc)(incl. gasket)
39	20001145	1	Choke Control Knob (GEN II Red)
40	20001243	1	Non-Removable Plastic Plug (136/208/254cc)
41			
42			
43	20001251	1	Breather Tube (136/208/254cc)
44			
45			
46			

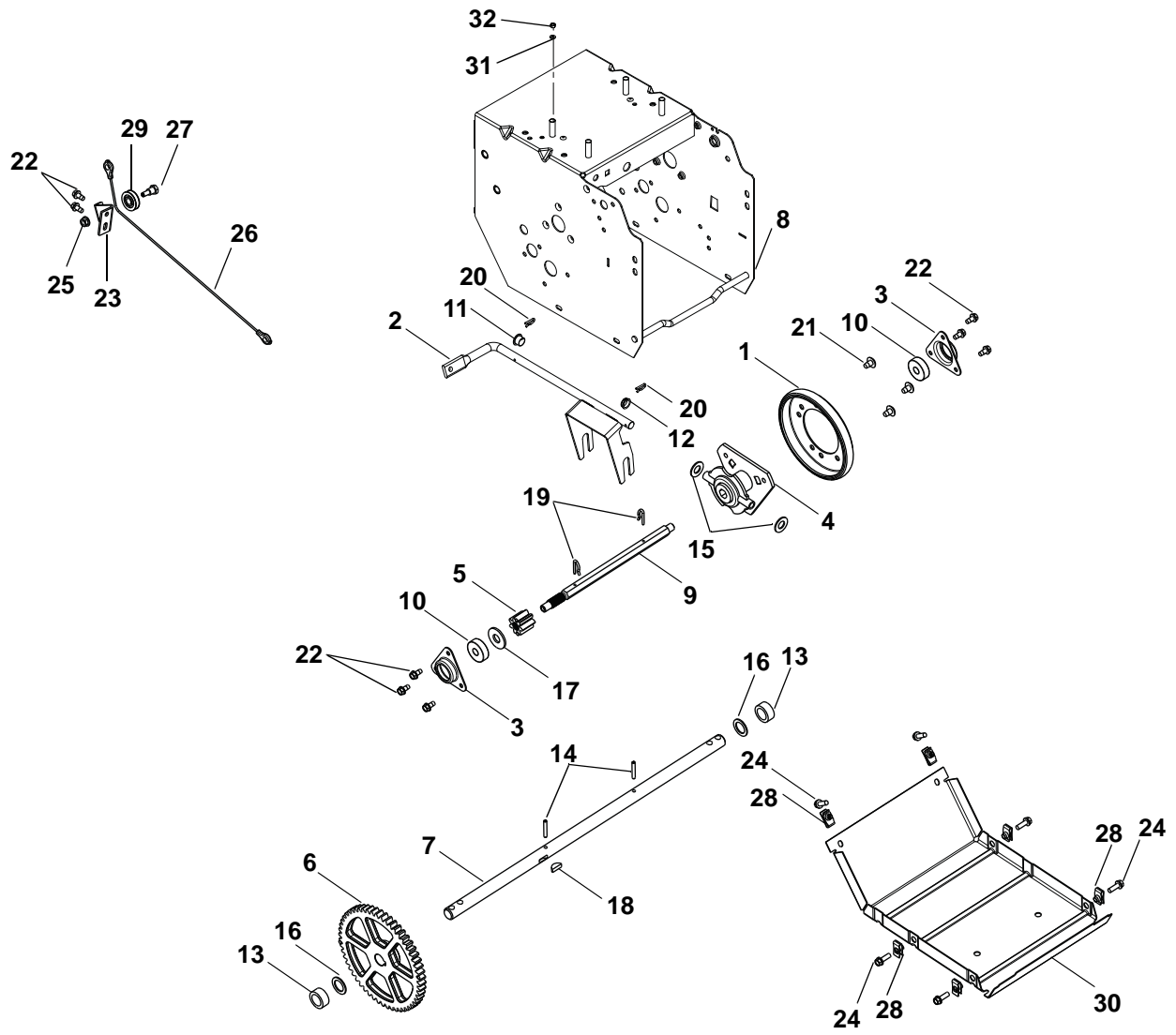
ENGINE - 08200739

Model 920320

Item	Part No.	Qty.	Description
47			
48	20001082	1	Wire Harness (136cc Snow)
49	20001255	1	Oil Drain Plug w/washer (136/208/254cc)
50	20001074	1	Heater Box Kit (136cc Snow)
51	20001095	1	Shield - CylLnder (136cc Snow)
52	20001023	1	Primer Bulb With Hose-Snow
53	20001031	1	Key Switch - Safety (Push/Pull) Snow (incl. keys)
54	07500111	1	Key Set - Red (2) (Snow)
55	20001068	1	Oil Drain Tube-Snow (136/208cc)
56			
57	20001017	1	CE Compliant Muffler Shield (136/208cc)
58	20001089	1	Shield - Governor linkage-Snow
59	20001076	1	Fuel Tank Skirt (136cc Snow)
60			
61	20001148	1	Fuel Control Knob (GEN II Snow - Red)
62	20001058	1	Starter Grip-Snow
63			
64			
65	20001189	1	Tappet Kit (136cc)(Set of 2)
66			
67			
68			
69	20001024	1	Carburetor Studs & Couplng Kit-Snow
70	20001184	1	Carburetor Repair Kit (136/208/254cc)
71			
72	20001181	1	136cc Ariens Snow Decal Kit
73			
74	20001019	1	Muffler Heat Shield Cover (136/208/254)
75			
76			
77	20001186	1	Recoil Bolt Kit (incl. (3) mtg bolts)
78	20001079	1	Breather Tube Bracket
79	20001081	1	Carburetor Cover (136/208/254cc Snow)
80			
81	20001327	1	Woodruff Flywheel Key (5-pack) (4x6x18mm)
82	20001326	1	Carburetor Spacer (136cc)

FRICION DRIVE

Model All



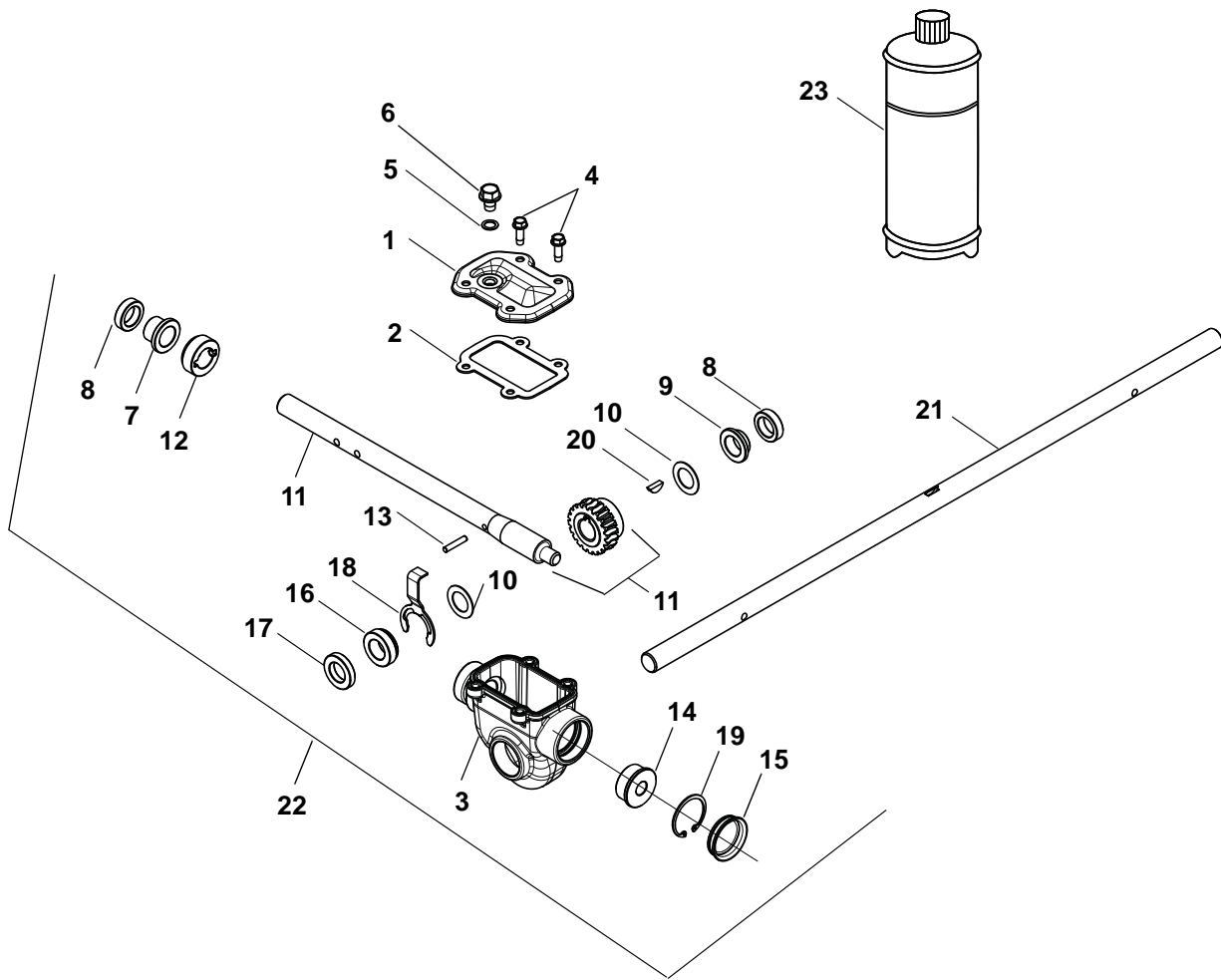
FRICION DRIVE

Model All

Item	Part No.	Qty.	Description
1	00170800	1	Friction Disc
2	00656951	1	Fork, Shift
3	00383000	2	Flange, Bearing
4	00383100	1	Carrier, Friction Disc
5	00493900	1	Gear
6	00657800	1	Gear
7	03881800	1	Shaft, Axle (920403, 314)
	00494200	1	Shaft, Axle (920402, 313, 315, 320, 324)
8	52006300	1	Frame w/Engine Bolt Straps
9	04149500	1	Shaft, Hex
10	05435200	2	Bearing
11	05500026	1	Bushing, Polyliner
12	05500028	1	Bushing, Polyliner
13	05500140	2	Bushing, Sleeve
14	05800300	2	Pin, Roll .188 x 1.25
15	06439200	2	Washer, Flat Steel .505 x 1.00 x .062
16	06441400	2	Washer, Flat Steel .754 x 1.125 x .062
17	06442000	1	Washer, Flat Steel .563 x 1.38 x .109
18	06601200	1	Key, Woodruff .25 x .750 x .313 SAE91
19	06714500	2	Pin, Spring Clip
20	06944800	2	Clip, Spring
21	07400009	3	Screw, Tapping Serrated Round Head Torx .31-18 x .50
22	07400034	8	Screw, Tapping Hex Washer Head Thread Rolling .25-20 x .50
23	00373051	1	Bracket, Cable Pulley
24	05900019	6	Bolt, Hex Washer Head .25-20 x .75
25	06500710	1	Nut, Locking Center Flange .25-20
26	06900504	1	Cable
27	07000021	1	Bolt, Shoulder
28	07009000	6	Nut, Retainer .25-20 x .56
29	07300012	1	Pulley, Cable
30	00492351	1	Bottom Cover
31	06307400	4	Washer, Lock .312 x .097
32	06529200	4	Nut, Hex .31-18

GEAR CASE AND IMPELLER

Model All



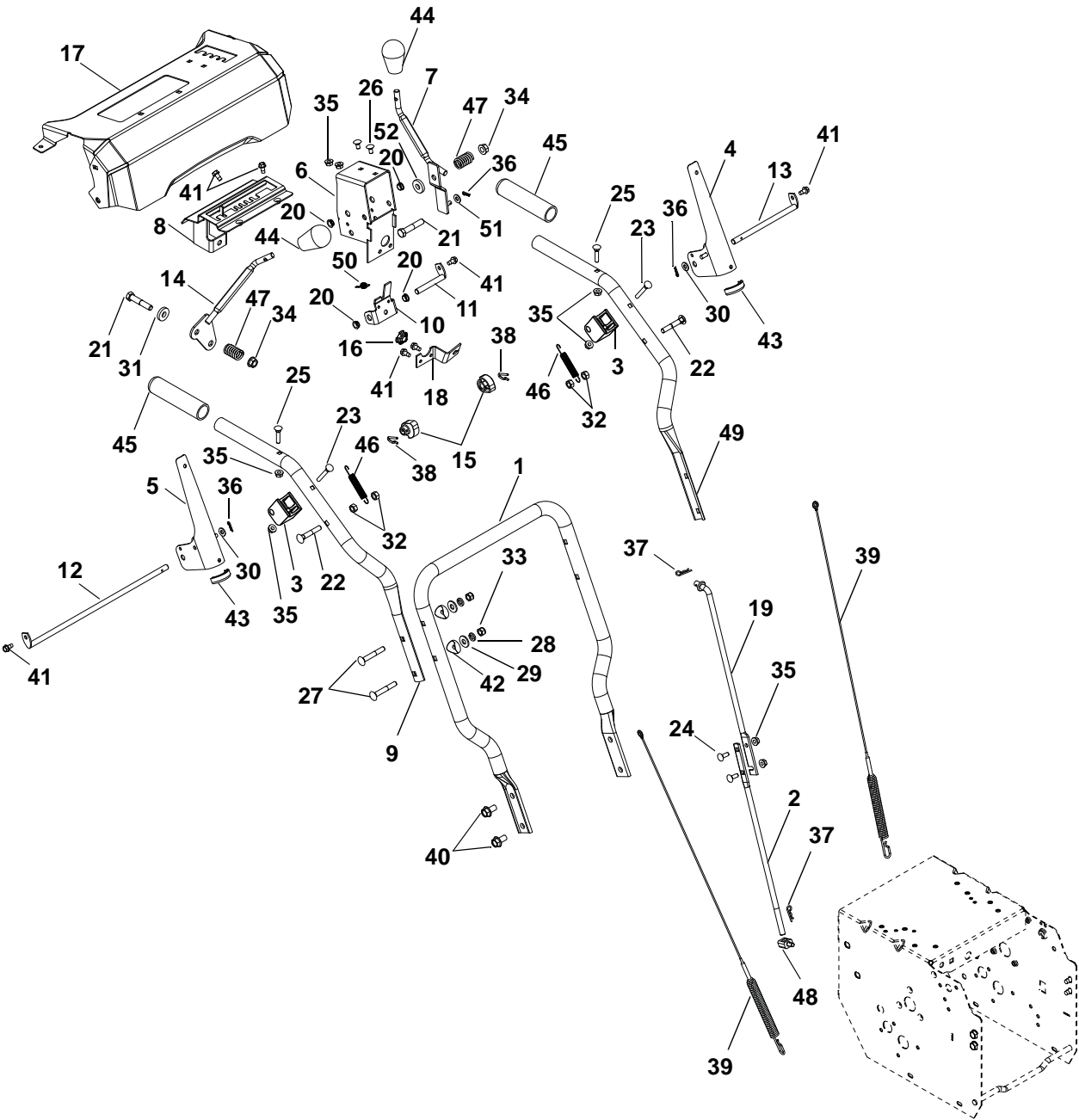
GEAR CASE AND IMPELLER

Model All

Item	Part No.	Qty.	Description
1	04280251	1	Cover, Top
2	04282400	1	Gasket
3	04304600	1	Gearcase
4	07414200	4	Screw, Tapping Hex Washer Head Thread Rolling .25-20 x .75
5	06400920	1	Washer, Seal
6	07400110	1	Screw, Tapping Hex Washer Head Rolock .38-16 x .50
7	05501020	1	Bushing, Flange
8	05600509	2	Seal, Oil
9	05501106	1	Bushing, Flange
10	06400912	2	Washer, Flat Steel .760 x 1.225 x .032
11	52003400	1	Worm Shaft and Worm Gear Set
12	04277000	1	Thrust Collar
13	05800207	1	Pin, Straight .188 x 1.00 6150
14	05501108	1	Bushing, Flange
15	04302800	1	Cover, Front
16	05501107	1	Bushing, Flange
17	05600508	1	Seal, Oil
18	04323600	1	Bushing Retainer
19	05700212	1	Ring, Retaining, Internal 1.500 x .050
20	06609300	1	Key, Woodruff .19 x .63 Hardened #61
21	04143400	1	Shaft, Rake, 28" (920403, 314)
	03885800	1	Shaft, Rake, 22" (920315, 324)
	00263000	1	Shaft, Rake, 24" (920402, 313)
	00260500	1	Shaft, Rake, 20" (920320)
22	52003600	1	Gear Case Assembly 24" (Includes Items 1 – 21) (920402, 313)
	52005100	1	Gear Case Assembly 22" (Includes Items 1 – 21) (920315, 324)
	52004000	1	Gear Case Assembly 28" (Includes Items 1 – 21) (920403, 314)
	53900900	1	Gear Case Assembly 20" (Includes Items 1 – 21) (920320)
23	00068800	1	Gear Lube, 8 oz Bottle

HANDLEBARS AND CONTROLS

Model All



Item	Part No.	Qty.	Description
1	00597451	1	Handlebar, Lower
2	04425767	1	Rod, Shift, Lower
3	04310100	2	Clutch Paddle Block
4	04310451	1	Clutch Handle, Left Hand
5	04310551	1	Clutch Handle, Right Hand
6	04316651	1	Bracket Interlock
7	04317300	1	Lever, Deflector (920402, 403, 314)
8	04317751	1	Detent Plate
9	04318351	1	Handlebar, Upper, Right Hand
10	04320400	1	Interlock Arm

HANDLEBARS AND CONTROLS

Model All

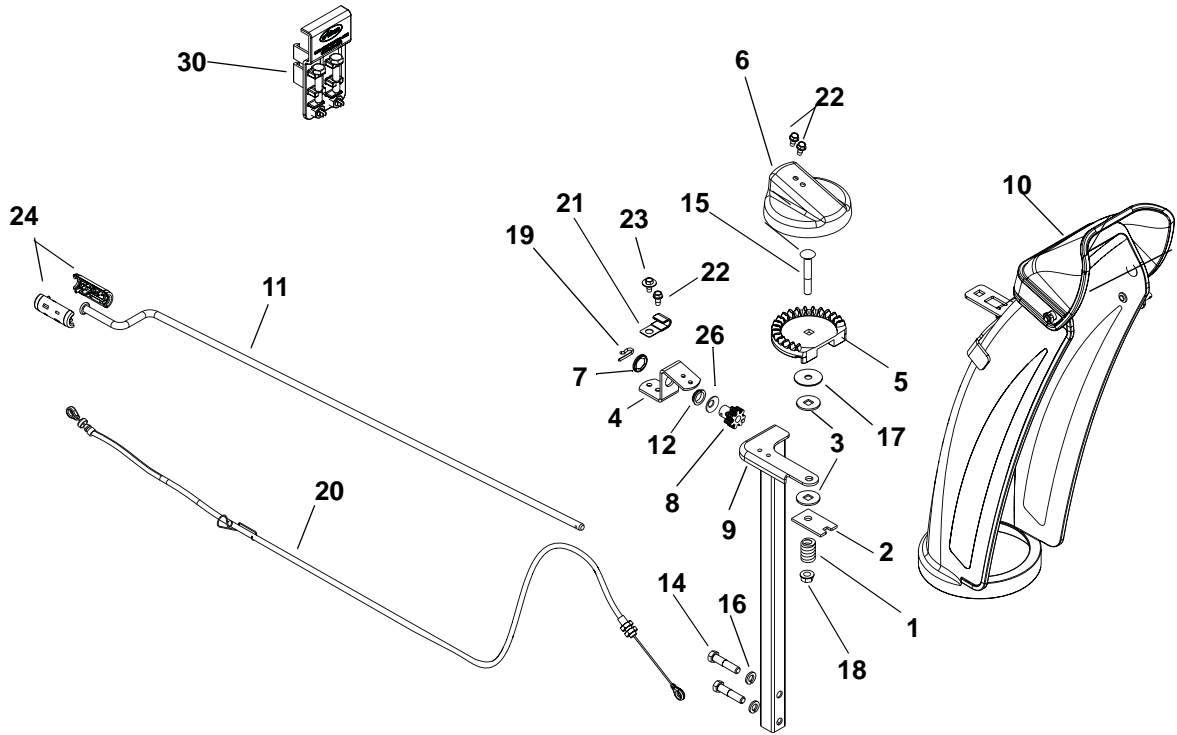
Item	Part No.	Qty.	Description
11	04320500	1	Rod, Pivot
12	04321500	1	Rod, Paddle Mount, Long
13	04321600	1	Rod, Paddle Mount, Short
14	04321700	1	Lever, Shift
15	04322100	2	Cam, Interlock
16	04322700	1	Crank Bushing
17	52005800	1	Control Panel with Decal (920313, 315, 320, 324)
	52005700	1	Control Panel with Decal (920402, 403, 314)
18	04333151	1	Anchor, Deflector Cable (920402, 403, 314)
19	04334967	1	Rod, Shift, Upper
20	05500020	4	Bushing, Polyliner
21	05963300	2	Bolt, Hex .38-16 x 2.00 (920402, 403, 314)
	05963300	1	Bolt, Hex .38-16 x 2.00 (920313, 315, 320, 324)
22	06200207	2	Bolt, Round Head Extra Long Square Neck .31-18 x 2.00
23	06209300	2	Bolt, Round Head Extra Long Square Neck .25-20 x 2.00
24	06219900	2	Bolt, Round Head Square Neck .25-20 x .75
25	06220100	2	Bolt, Round Head Extra Long Square Neck .25-20 x 1.25
26	06220600	2	Bolt, Round Head Square Neck .25-20 x .50
27	06221600	4	Bolt, Round Head Square Neck .31-18 x 2.25
28	06307400	4	Washer, Lock .312 x .097
29	06435700	4	Washer, Flat Steel .38 x .875 x .083
30	06437300	2	Washer, Flat Steel .281 x .62 x .065
31	06444000	1	Washer, Flat Steel .406 x 1.00 x .188
32	06529800	4	Nut, Locking Center .31-18
33	06530200	4	Nut, Locking Nylon .31-18
34	06542000	2	Nut, Locking Top Flange .38-16 (920402, 403, 314)
	06542000	1	Nut, Locking Top Flange .38-16 (920313, 315, 320, 324)
35	06500710	8	Nut, Locking Center Flange .25-20
36	06701900	3	Pin, Hair, Internal .06 x .18 x .77 (920402, 403, 314)
	06701900	2	Pin, Hair, Internal .06 x .18 x .77 (920313, 315, 320, 324)
37	06713500	2	Pin, Hair, Internal .08 x .18 x 1.18
38	06714500	2	Pin, Spring Clip
39	06900438	2	Cable, Control
40	07028500	4	Bolt, Serrated Hex Flange Washer Head .38-16 x .75
41	07400034	9	Screw, Tapping Hex Washer Head Thread Rolling .25-20 x .50 (920402, 403, 314)
	07400034	7	Screw, Tapping Hex Washer Head Thread Rolling .25-20 x .50 (920313, 315, 320, 324)
42	07500005	4	Spacer, Handlebar
43	07500103	2	Edging, Clutch Handle
44	07500224	2	Knob (920402, 403, 314)
	07500224	1	Knob (920313, 315, 320, 324)
45	07500239	2	Handle Grip
46	08300527	2	Spring
47	08335700	2	Spring (920402, 403, 314)
	08335700	1	Spring (920313, 315, 320, 324)
48	00386700	1	Pivot, Shift Rod
49	04318451	1	Handlebar, Upper, Left Hand
50	08337000	1	Spring
51	05501012	1	Bushing, Sleeve (920402, 403, 314)
52	06439300	1	Washer, Flat Steel .380 x 1.50 x .062 (920402, 403, 314)

AUGER AND CHUTE

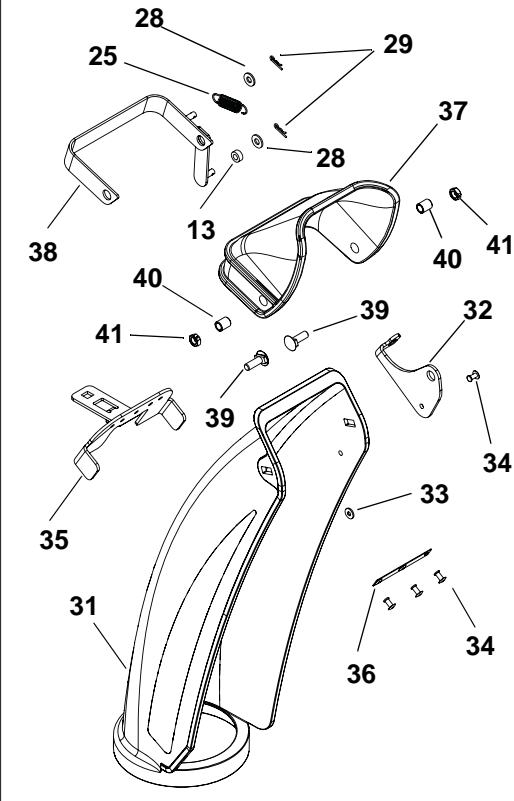
				Model All
Item	Part No.	Qty.	Description	
1	06439000	2	Washer, Flat Steel .812 x 1.50 x .135 (920402, 403, 313, 314, 320)	
	05500917	2	Bushing, Sleeve (920315, 324)	
2	00428700	1	Bearing Flange	
3	05406300	1	Bearing	
4	00268900	1	Pulley, Attachment	
5	06307400	1	Washer, Lock .312 x .097	
6	05947300	1	Bolt, Hex .31-24 x .75	
7	01014200	1	Bearing Flange	
8	06529700	3	Nut, Locking Center .25-20	
9	03835551	1	Impeller	
10	05803700	2	Pin, Roll .250 x 1.75	
11	00170300	1	Mount, Snow Clean Out	
12	06800028	2	Rivet, Pop .187	
13	00170200	1	Device, Snow Clean Out	
14	52005200	1	Housing, 24" with Decal (920402, 313)	
	52005300	1	Housing, 28" with Decal (920403, 314)	
	52005400	1	Housing, 22" with Decal (920315, 324)	
	53900800	1	Housing, 20" with Decal (920320)	
15	53213100	1	Rake, Right Hand, 24" with Zerk (Includes Item 17) (920402, 313)	
	52003100	1	Rake, Right Hand, 28" with Zerk (Includes Item 17) (920403, 314)	
	53212300	1	Rake, Right Hand, 20" with Zerk (Includes Item 17) (920315, 320, 324)	
16	53213200	1	Rake, Left Hand, 24" with Zerk (Includes Item 17) (920402, 313)	
	52003200	1	Rake, Left Hand, 28" with Zerk (Includes Item 17) (920403, 314)	
	53212400	1	Rake, Left Hand, 20" with Zerk (Includes Item 17) (920315, 320, 324)	
17	07061300	4	Zerk, Fitting .25 x .125 Drive In (920403, 314)	
	07061300	2	Zerk, Fitting .25 x .125 Drive In (920402, 313, 315, 320, 324)	
18	05500918	2	Bushing, Rake Shaft	
19	07400034	6	Screw, Tapping Hex Washer Head Thread Rolling .25-20 x .50	
20	04431751	2	Skid Shoe (920402, 403, 313, 314, 315, 324)	
	02483851	2	Skid Shoe (920320)	
21	04145451	1	Blade, Scraper, 28" (920403, 314)	
	03884451	1	Blade, Scraper, 24" (920402, 313)	
	03884351	1	Blade, Scraper, 22" (920315, 324)	
	00396651	1	Blade, Scraper, 20" (920320)	
22	06200209	5	Bolt, Scraper Blade	
23	06543100	5	Nut, Locking Top Flange .31-18	
24	06200004	4	Bolt, Round Head Square Short Neck .38-16 x .75	
25	06435700	4	Washer, Flat Steel .38 x .875 x .083	
26	06529600	4	Nut, Locking Center .38-16	
27	53200500	2	Shear Bolt with Nut (Includes item 28)	
28	06529700	2	Nut, Locking Center .25-20 (Included in Item 27)	
29	07001612	2	Nut, Threaded Insert .38-16	
30	00268901	1	Pulley Hub	
31	07411500	7	Screw, Tapping Hex Washer Head Thread Rolling .31-18 x .50	

DISCHARGE CHUTE CRANK

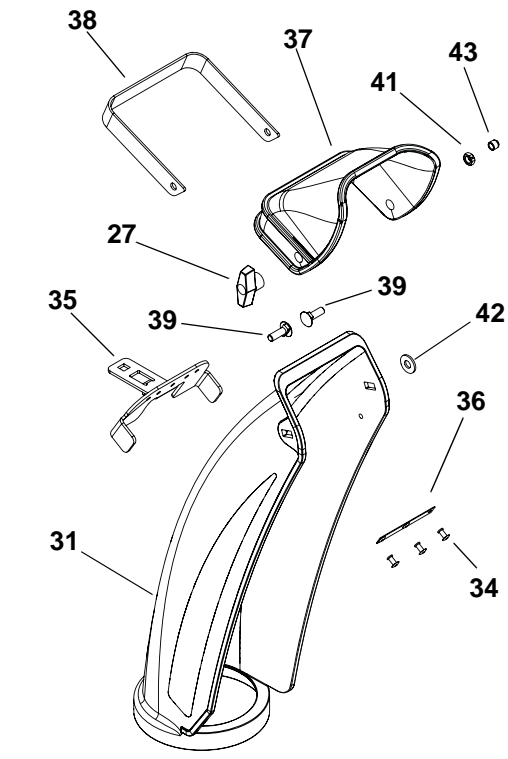
Model All



Model 920402, 403, 314



Model 920313, 315, 320, 324



DISCHARGE CHUTE CRANK

				Model All
Item	Part No.	Qty.	Description	
1	08320900	1	Spring	
2	00398000	1	Plate, Friction	
3	01123800	2	Friction Washer	
4	01972451	1	Bracket, Pinion Gear	
5	03222900	1	Chute Gear	
6	03223000	1	Gear Cover	
7	03224300	1	Pushnut	
8	52000100	1	Pinion Gear with Bracket (Includes Items 4, 7, 12 and 26)	
9	03883751	1	Pedestal, Chute	
10	52005500	1	Chute, Discharge with Cap and Decal (Includes Item 31 – 41) (920402, 403, 314)	
	52005600	1	Chute, Discharge with Cap and Decal (Includes Items 27, 31, 34 – 39, 41 – 43) (920313, 315, 320, 324)	
11	04338000	1	Rod, Chute Crank	
12	05500021	1	Bushing, Polyliner	
13	05501012	1	Bushing, Sleeve (920402, 403, 314)	
14	05958500	2	Bolt, Hex .38-16 x 1.75	
15	06224400	1	Bolt, Round Head Square Neck .38-16 x 2.50	
16	06308800	2	Washer, Lock .38 x .094	
17	06400917	1	Washer, Flat Steel .406 x 1.25 x .10	
18	06542000	1	Nut, Locking Top Flange .38-16	
19	06714500	1	Pin, Spring Clip	
20	06900524	1	Cable, Deflector (920402, 403, 314)	
21	06909400	1	J-Clamp (920402, 403, 314)	
22	07400034	3	Screw, Tapping Hex Washer Head Thread Rolling .25-20 x .50 (920402, 403, 314)	
	07400034	4	Screw, Tapping Hex Washer Head Thread Rolling .25-20 x .50 (920313, 315, 320, 324)	
23	07400104	1	Screw, Tapping Large Hex Washer Head Thread Rolling .25-20 x .50 (920402, 403, 314)	
24	07500129	2	Knob, Chute Crank	
25	08300532	1	Spring (920402, 403, 314)	
26	06400009	1	Washer, Thrust .625 x 1.0 x .03	
27	07500228	1	Knob, Wing .31-18 (920313, 315, 320, 324)	
28	06437300	2	Washer, Flat Steel .281 x .62 x .065 (920402, 403, 314)	
29	06701900	2	Pin, Hair Internal .06 x .18 x .77 (920402, 403, 314)	
30	52004500	1	Holder, Shear Bolt	
31	04428600	1	Chute, Discharge	
32	04439451	1	Cable Anchor (920402, 403, 314)	
33	06400003	1	Washer, Flat Steel .196 x .500 x .06 (920402, 403, 314)	
34	06800107	4	Rivet, Pop #66 (920402, 403, 314)	
	06800107	3	Rivet, Pop #66 (920313, 315, 320, 324)	
35	03884751	1	Bracket, Chute Mount	
36	04440151	1	Backing Plate	
37	04431900	1	Cap, Deflector	
38	04439351	1	Bracket, Deflector Cap (920402, 403, 314)	
	04443351	1	Bracket, Deflector Cap (920313, 315, 320, 324)	
39	06200212	2	Bolt, Round Head Rectangular Short Neck .31-18 x 1.00	
40	05501113	2	Bushing, Sleeve (920402, 403, 314)	
41	06500011	2	Nut, Locking, Center Jam .31-18 (920402, 403, 314)	
	06500011	1	Nut, Locking, Center Jam .31-18 (920313, 315, 320, 324)	
42	06435700	1	Washer, Flat Steel .38 x .875 x .083 (920313, 315, 320, 324)	
43	07500230	1	Cap, End (920313, 315, 320, 324)	



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