PORCHER[®] INSTALLATION INSTRUCTIONS **Archive Elongated Two-Piece Toilet** Model 9020X

Thank you for selecting Porcher - the benchmark of fine quality for over 100 years. To ensure this product is installed properly, please read these instructions carefully before you begin. (Certain installations may require professional help.) Also be sure your installation conforms to local codes.

A CAUTION: PRODUCT IS FRAGILE. TO AVOID BREAKAGE AND POSSIBLE INJURY HANDLE WITH CARE!

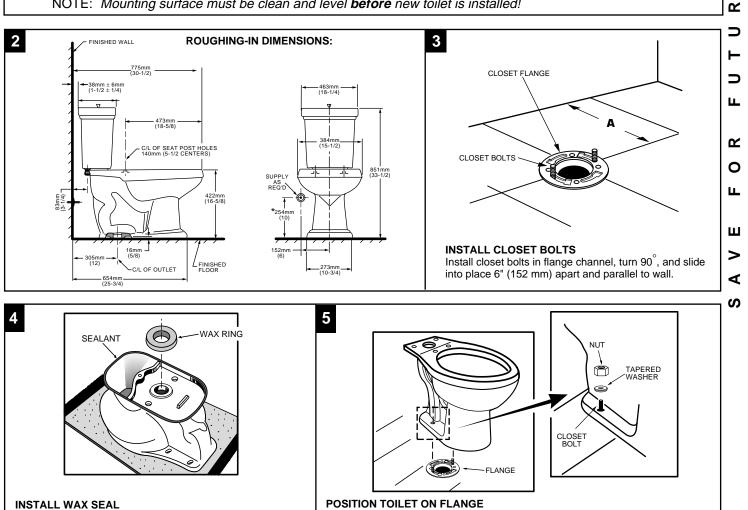
NOTE: Pictures may not exactly define contour of china and components.

RECOMMENDED TOOLS AND MATERIALS

Putty Knife	Regular Screwdriver	Adjustable Wrench	Sealant	Tape Measure				
Hacksaw	Wax Ring/Gasket	Flexible Supply Tube	Closet Bolts	Carpenters Level	ш			

REMOVE OLD TOILET 1

- Close toilet supply valve and flush tank completely. Towel or sponge remaining water from tank and bowl. a.
- Disconnect and remove supply line. NOTE: If replacing valve, first shut off main water supply! b.
- Remove old mounting hardware, remove toilet and plug floor waste opening to prevent escaping sewer gases. c.
- d. Remove closet bolts from flange and clean away old wax, putty, etc. from base area.
 - NOTE: Mounting surface must be clean and level before new toilet is installed!



POSITION TOILET ON FLANGE

Unplug floor waste opening and install toilet on closet flange so bolts project a. through mounting holes.

b. Loosely install retainer washers and nuts. Side of washers marked "THIS SIDE UP" must face up!

sealant around toilet base.

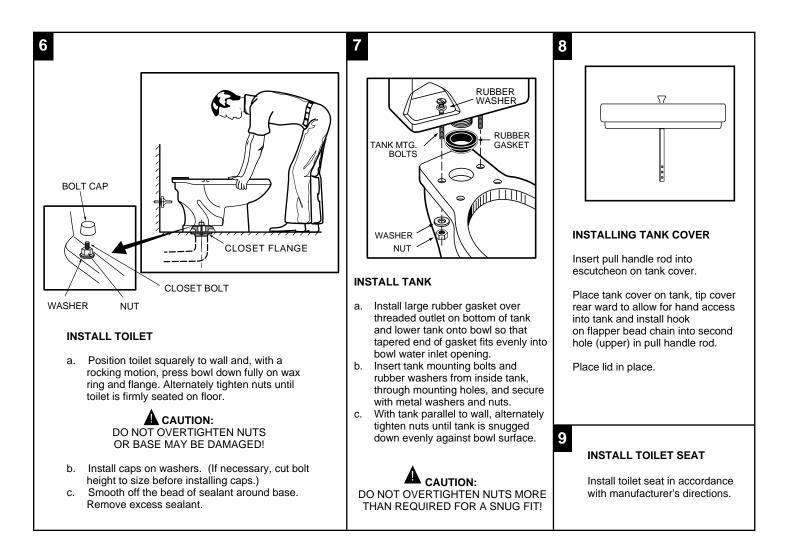
Invert toilet on floor (cushion to prevent damage), and

tapered end of ring facing toilet. Apply a thin bead of

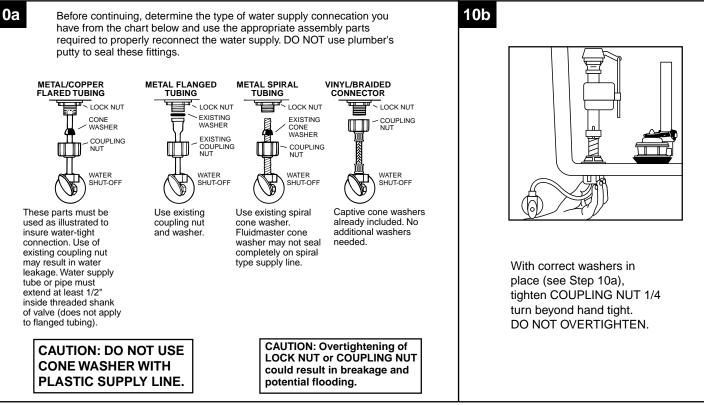
install wax ring evenly around waste flange (horn), with

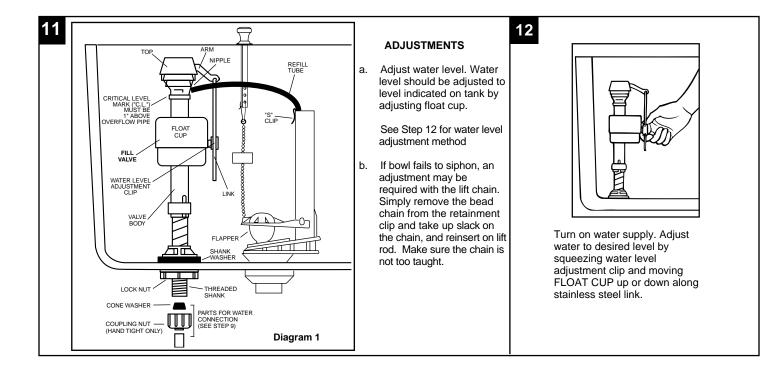
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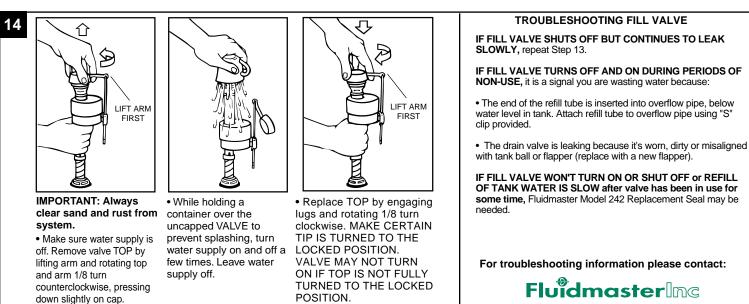


REPAIR PARTS LIST Repair parts are determined by toilet tank number which can be found marked inside tank.				
PART NO.	DESCRIPTION			
8120X-XX.XXX	TRIP LEVER			
41200.XX.XXX	TANK (COMPLETE WITH COUPLING COMPONENTS AND TANK TRIM)			
80200.XX.XXX	TANK COVER W/ESCUTCHCON			
40200.XX.XXX	BOWL, ELONGATED			
82010.XX.XXX	BOLT CAP COVER KIT (INCL 2 COVERS/WASHERS)			
83010.XX.XXX	FLUSH VALVE			
730505-0070A	TANK COUPLING KIT 230			
738678-0070A	FLAPPER ASSEMBLY			
84010.XX.XXX	WATER CONTROL			
71020-XX.XXX	SEAT WITH CHROME HINGES			

13 CARE AND CLEANING

When cleaning your toilet, wash it with mild, soapy water, rinse thoroughly with clear water and dry with a soft cloth. Avoid detergents, disinfectants, or cleaning products in aerosol cans. NEVER use abrasive scouring powders or abrasive pads on your toilet seat. Some bathroom chemicals and cosmetics may damage the seat's finish.

WARNING: Do not use in-tank cleaners. Products containing chlorine (calcium hypochlorite) can seriously damage fittings in the tank. This damage can cause leakage and property damage.
 Porcher shall not be responsible or liable for any tank fitting damage caused by the use of cleaners containing chlorine (calcium hypochlorite).



GUARANTEE: This Fluidmaster product is guaranteed to be free from defective materials and workmanship for a period of one year. Units returned to Fluidmaster will be replaced without charge.

that were not manufactured by Fluidmaster, Inc.

Always use quality Fluidmaster repair parts when maintaining your Fluidmaster products. Fluidmaster

shall not be responsible or liable for any damages caused by products used with Fluidmaster valves

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TROUBLESHOOTING GUIDE							
PROBLEM Does not flush	POSSIBLE CAUSE a. Water supply valve closed.	a. Open valve and allow water to fill tank.					
	b. Supply line blocked.	 Shut off water supply, disconnect supply line, and inspect all gaskets and washers. Reassemble. Also, see Fluidmaster maintenance (see step 14). 					
	c. Flush valve chain too loose or disconnected.	c. Readjust chain length as required.					
	d. Sand or debris lodged in water control.	d. Shut off water supply. Remove cap and clean per Step 14.					
Poor or sluggish flush	a. Bowl water level too low.	 Check that refill tube is connected to water control and inserted into tank overflow without being kinked or damaged. 					
	b. Supply valve partly closed.	b. Open supply valve fully. Be sure that proper supply tube size is used.					
	c. Partially clogged trapway and/or drain pipe and/or vent.	c. Remove obstruction. Consult a plumber if necessary.					
	d. Supply pressure too low.	d. Normal supply pressure must be at least 20 psi.					
Toilet leaks	a. Poor supply line connection.	a. Review Step 10a of installation procedure.					
	b. Poor bowl to tank/floor connection.	b. Review Step 4 through 7 of installation procedure.					
Toilet does not shut off	a. Flush valve chain too tight, holding flush valve open.	a. Readjust chain length as needed. Review step 11.					
	b. Flush valve seat and/or flapper worn or deformed.	b. Replace flapper/flush valve assembly, as needed.					
	c. Sand or debris lodged in water control.	c. Shut off water supply. Remove cap and clean per Step 14.					

PORCHER ONE-YEAR LIMITED WARRANTY

If inspection of this Porcher plumbing product, within one year after its initial purchase, confirms that it is defective in materials or workmanship, Porcher will repair or, at its option, exchange the product for a similar model.

This warranty does not apply to local building code compliance. Since local building codes vary considerably, the purchaser of this product should check with a local building or plumbing contractor to insure local code compliance before installation.

This warranty shall be void if the product has been moved from its initial place of installation; if it has been subjected to faulty maintenance, abuse, misuse, accident or other damage; if it was not installed in accordance with Porcher's instructions; or if it has been modified in a manner inconsistent with the product as shipped by Porcher.

Porcher's option to repair or exchange the product under this warranty does not cover any labor or other costs of removal or installation, nor shall Porcher be responsible for any other incidental or consequential damages attributable to a product defect or to the repair or exchange of a defective product, all of which are expressly excluded from this warranty. (Some states or provinces do not allow the exclusion or limitation of implied warranties, so this exclusion may not apply to you.)

This warranty gives you specific legal rights. You may have other statutory rights that vary from state to state or from province to province, in which case this warranty does not affect such statutory rights.

For service under this warranty, it is suggested that a claim be made through the contractor or dealer from or through whom the product was purchased, or that a service request (including a description of the product model and of the defect) be sent to the following address:

In the United States: Porcher, P.O. Box 6820 Piscataway, New Jersey 08855 Attention: Director of Consumer Affairs

For residents of the United States, warranty information may also be obtained by calling the following toll free number: (800) 442-1902 In Canada: Porcher, 2480 Stanfield Rd., Mississauga, Ontario Canada L4Y 1S2

Toll Free: (800) 387-0369

In Mexico: Porcher, Planta Santa Clara, Via Morelos #330 Santa Clara Coatitla Ecatepec de Morelos 55540, Estado de Mexico, Mexico

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