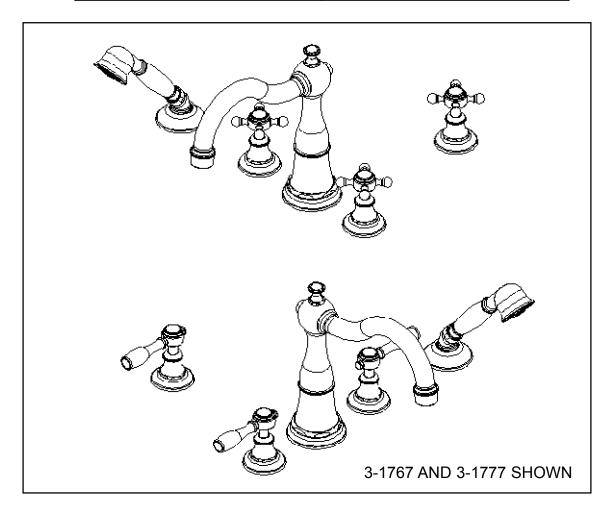
## ROMANTUB 3 VALVE AND TRIM INSTALLATION INSTRUCTIONS

Valve Model No`s	I-587
Trim Kit for Model No's	3-1767, 3-1777



# NEWPORT BRASS Flawless Beauty. From Faucet to Finish.

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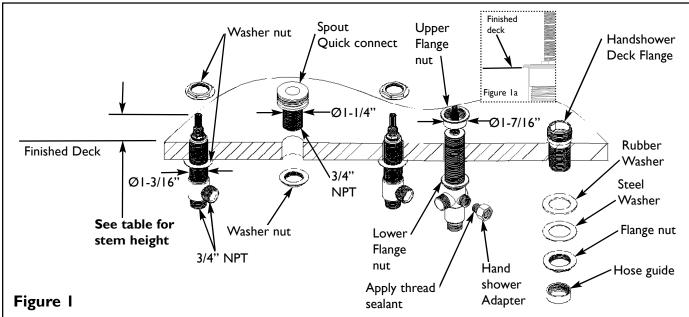
#### Rough in valve Installation

#### Recommended Installation by a Professional Plumbing Contractor

**Note:** Use Teflon tape or equivalent to seal all threaded joints. Plumb with 3/4" copper pipe is recommended.

Warning: To prevent severe damage to valve body, any solder/braze process must be performed a min. of 4" from ports.

- 1. Install the spout quick connect shank through appropriate hole of mounting surface. Secure with washer nut. See Fig. I
- 2. Place lower washer nut on valve body. Insert body, (blue cold & red hot), through hole from underside of deck.
- 3. Adjust stem height from finished deck per Table I and secure into place with upper washer nut. See Fig. I.
- 4. Apply thread sealant (e.g. Teflon tape) to hand shower adapter's male threads and tighten onto diverter valve body.
- 5. Remove upper flange nut and install diverter body from underside of deck. Reattach upper flange nut onto diverter valve. Note: place flange nut on finished deck surface, see Figure 1a.
- 6. Secure diverter valve body to deck by tightening lower flange nut.
- 7. Cut diverter stem to height shown in Table 1. Cut all thread 1/2" shorter than stem
- 8. Install hand shower deck flange housing though hole on finished deck surface, install rubber and steel washer and secure with flange nut.
- 9. Place plastic hose guide onto lower portion of housing threads.
- 10. Feed braided hand shower hose through deck flange and attach one end of hose into the hand shower outlet of diverter valve. See Figure 2.
- 11. Attach hot/cold supply lines to appropriate valve body. See Figure 2.
- 12. The outlet from each valve body must be joined (ie. mixed) then attached to inlet at bottom of diverter valve.
- 13. Connect 3/4" side outlet of diverter valve to tub spout fitting as shown in Fig. 2.



Note: Some states require a
ASSE 1016 approved
Tempering Valve installation
with this product. See disclaimer (page 4) for porper
installation

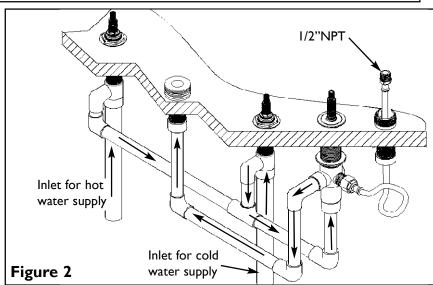


Table I

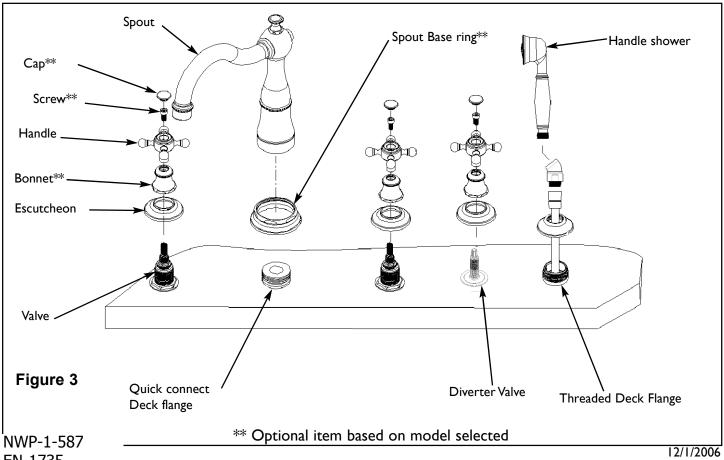
SERIES	3-1767	3-1777
STEM LENGTH	2"	2"

#### Trim Installation

Note: To achieve desired handle rotational alignment, the cartridge MUST be tightened in a clockwise rotation only.

(Cartridge Bonnet factory torque is 14-16 ft-lbs.)

- 1. Attach handle and diverter trim to valves. Any adjustments for rotational alignment must be made to the valve body - not to the cartridge. (Note: Allow minimum spacing between handles and escutcheon/bonnet to prevent damage to the surface finish.) Secure handles into place with screw and press cap into top of handle. See Figure 3.
- 2. Slide Base Ring\*\* onto Spout Assembly, exposing the setscrew. Align and press spout assembly onto quick connect deck flange. Make sure spout is flush with deck Secure spout onto quick connect with setscrew. See Figure 3.
- 3. Install decorative ring to threaded deck flange. Attach braided hose, from diverter, to hand shower decorative hose and assembly.
- 4. Turn on water supply, check for leaks and make any final adjustments required.



EN-1735

REV A

### Disclaimer Regarding Brasstech Roman Tub with Hand Spray

To conform to local codes and ordinances, all Brasstech Roman tub with hand spray products should be used in concert with an ASSE 1016 approved tempering valve to reduce the hot water supply to a safe temperature not exceeding 110°F (43°C). Important: Water temperatures in excess 110°F (43°C) are dangerous and may cause scalding, severe injury of death!

Tempering valve should be installed and adjusted by a licensed contractor per the valve manufacturer installation instruction, and in accordance with local codes and ordinances. In general, key characteristics to ensure a tempering valve to work best with Brasstech Roman tub with hand spray products shall be as follows:

- Tempering valve should be used prior to the Roman tub product to reduce the hot water supply to a safe temperature.
- To ensure sufficient water flow through the tub spout, tempering valve should be capable to handle a flow rate of 10 gpm or more.
- Tempering valve should include inlet filter washer and check valves in both the hot and cold water inlets to protect against cross flow.

#### Pressure - Temperature - Flow Rate

Minimum supply pressure static: 30psi (207 kPa)

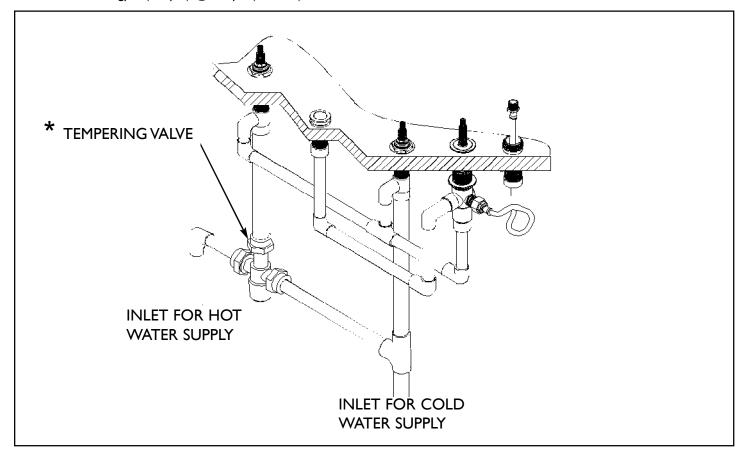
Inlet temperature: hot inlet,  $120^{\circ}F - 180^{\circ}F$  ( $49^{\circ}C - 82^{\circ}C$ )

cold inlet,  $39^{\circ}F - 85^{\circ}F$  ( $4^{\circ}C - 29^{\circ}C$ )

Temperature out: Field range: 80°F -120°F (27°C - 49°C), adjustable. Accurate within +/-3°F (1.7°C)

Maximum temperature: 200°F (93°C) Maximum pressure: 150psi (10.3 bar)

Minimum flow: 0.5 gpm (1.9 lpm) @ 0.8psi (0.55 kPa) Maximum flow: 20 gpm (76 lpm) @ 125psi (862 kPa)



\*Note: Valve should be installed in a location where it is accessible for cleaning or service. Due to the effects of various water conditions, periodic verification of outlet water temperature is required.